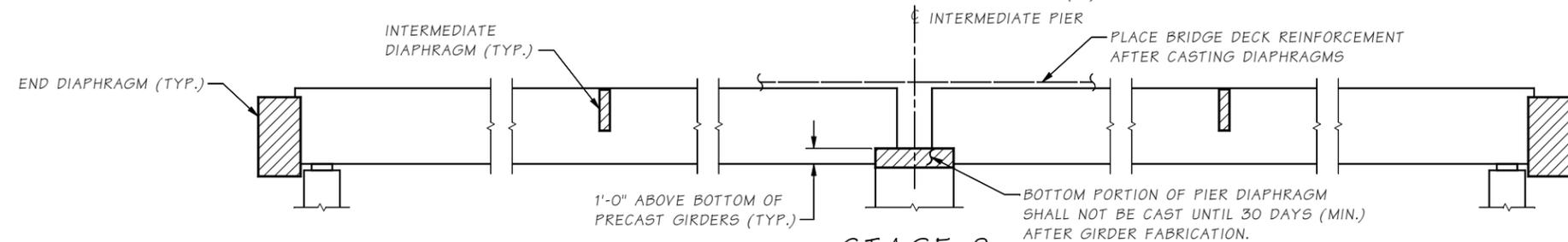


STAGE 1
SET GIRDERS IN PLACE

INSTALL TEMPORARY BRACING FOR ERECTION IN ACCORDANCE WITH STD. SPEC. SECTION 6-02.3(17)F4.

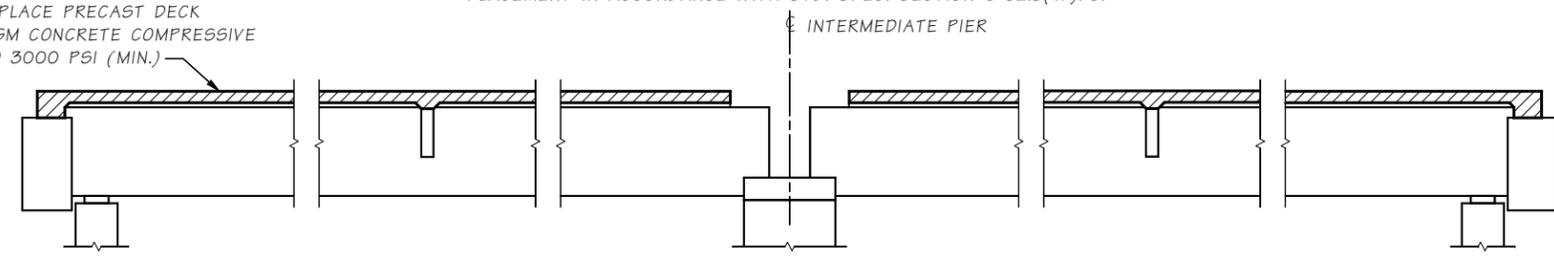
FOR GIRDERS ERECTED ON A LONGITUDINAL GRADE, STRAND DETENSIONING BLOCKOUTS SHALL BE PLACED AT THE LOW END OF THE GIRDER.



STAGE 2
CAST DIAPHRAGMS AND PLACE BRIDGE DECK REINFORCEMENT

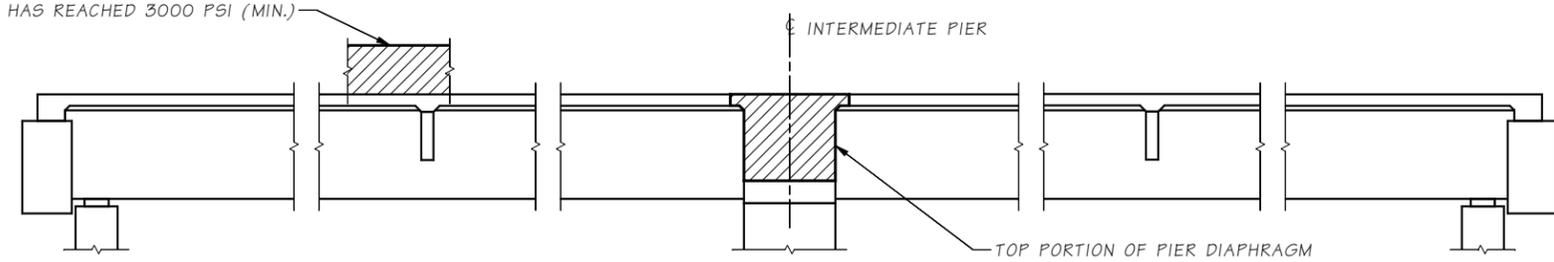
INSTALL TEMPORARY BRACING FOR DIAPHRAGM AND DECK PLACEMENT IN ACCORDANCE WITH STD. SPEC. SECTION 6-02.3(17)F5.

CAST BRIDGE DECK (OR PLACE PRECAST DECK PANELS) WHEN DIAPHRAGM CONCRETE COMPRESSIVE STRENGTH HAS REACHED 3000 PSI (MIN.)



STAGE 3
CAST BRIDGE DECK

TRAFFIC BARRIER SHALL NOT BE CAST UNTIL THE DECK AND INTERMEDIATE PIER DIAPHRAGM CONCRETE COMPRESSIVE STRENGTH HAS REACHED 3000 PSI (MIN.)



STAGE 4
COMPLETE DIAPHRAGMS

CONSTRUCTION SEQUENCE ~ SUPERSTRUCTURE

NOTE:
NO LIVE LOAD SHALL BE ALLOWED ON THE SPANS UNTIL THE COMPRESSIVE STRENGTH OF THE TOP PORTION OF THE PIER DIAPHRAGM HAS REACHED 3000 PSI (MIN.).

TEMPORARY STRAND CUTTING SEQUENCE

1. ERECT AND BRACE GIRDERS.
2. JUST PRIOR TO CUTTING THE TEMPORARY STRANDS, REMOVE EXPANDED POLYSTYRENE IN BLOCKOUTS IN TOP FLANGE OF GIRDERS. ONCE THE EXPANDED POLYSTYRENE HAS BEEN REMOVED FROM THE STRAND DETENSIONING BLOCKOUT, PREVENT MOISTURE FROM ENTERING THE BLOCKOUT UNTIL THE TEMPORARY TOP STRAND IS CUT AND THE BLOCKOUT FILLED WITH GROUT.
3. CUT STRANDS IN BLOCKOUTS. STRANDS MAY BE CUT BY USING A CUTTING TORCH AND MOVING THE FLAME BACK AND FORTH OVER THE LENGTH OF EXPOSED STRAND TO LET INDIVIDUAL WIRES BREAK ONE AT A TIME TO LESSEN THE SHOCK TO THE GIRDER. STRANDS SHALL BE RELEASED IN A SYMMETRICAL MANNER ABOUT THE GIRDER CENTERLINE STARTING WITH THOSE FURTHEST FROM THE CENTERLINE AND WORKING INWARDS. FOR POST-TENSIONED TEMPORARY TOP STRANDS, ACTIVELY RESTRAIN THE STRAND CHUCKS AT THE GIRDER ENDS DURING CUTTING.
4. WITHIN 24 HOURS OF CUTTING THE TEMPORARY STRANDS, FILL THE BLOCKOUTS WITH A GROUT CONFORMING TO STD. SPEC. 9-20.3(2). REMOVE ALL MOISTURE IN BLOCKOUTS PRIOR TO FILLING THEM WITH GROUT.

Last revised on : 06/21/2017

SHEET NO. 5.0-A2-2

Bridge Design Engr.	M:\STANDARDS\Girders\CONSTRUCTION SEQUENCE\CONSEQ-MULTIPLE-SPAN.MAN						
Supervisor			REGION NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
Designed By			10	WASH.			
Checked By			JOB NUMBER				
Detailed By							
Bridge Projects Engr.							
Prelim. Plan By							
Architect/Specialist	DATE	REVISION	BY	APP'D			

BRIDGE AND STRUCTURES OFFICE



STANDARD PRESTRESSED CONCRETE GIRDERS	
MULTIPLE SPAN PRESTRESSED GIRDER CONSTRUCTION SEQUENCE	
BRIDGE SHEET NO.	SHEET
OF	SHEETS